DEKALB BLOWER REPAIR EVALUATION REPORT

DKB-EVALUATION # 170518

DATE: 5/18/2017

PREPARED BY: BRANDON CAMERON

CUSTOMER: XXXXXXXX COMPANY CONTACT: MR. XXXX XXXXX

PAPERWORK REFERENCE NUMBERS: XMPO-50271



THERMAL-MAXX
HIGH TEMPERATURE DESIGN FANS TO 2200 DEG F

THERMAL-FLOTM
STANDARD DESIGN FANS TO 800 DEG F

DEKAID BIOWER

DEKALB BLOWER INC.
PO BOX 516
319 E.VAN EMMON RD.
YORKVILLE, IL 60560
P:630-553-8831 / f: 630-553-8804
E: SALES@DEKALBBLOWER.COM

MANUFACTURER OF FAN OR BLOWER ASSY: XXX

TAG INFO: # 397778

ROTATION OF FAN: (VIEWED FROM DRIVE SIDE) CLOCKWISE

FAN FAILURE CAUSES / VISUAL DEFECTS: BLADE MISSING FROM WHEEL-EXCESSIVE VIBRATION- BEARING FAILURE -CENTER TUBE GONE -AIR DAM GONE -BOTH DETERIORATED

FAN WHEEL: REPLACE - BLADE MISSING - OTHER 5 BLADES ARE FLAT. NO RADIUS AND BENT. HUB FULL OF CRACKS

FAN SHAFT: OK-RE-USE- SLIGHT WEAR AT WHEEL NECK AND SLIGHT WEAR AT SEAL LOCATION. TIR-OK RE-MACHINE AND CLEAN-UP AS NECESSARY.

FAN PLUG / INSULATED PLUG: ALLOY CRACKED AND SEVERELY BUCKLED IN MULTIPLE LOCATIONS. REPLACE ALLOY AND INSULATION.

BEARING STRUCTURE: OK. REPLACE BEARINGS. LOTS OF DEBRIS AND BUILDUP. THOROUGHLY CLEAN PRIOR TO RE-PAINT

MISC. COMPONENTS: YES

WHEEL NUT: YES.-OK - RE-USE - CLEAN THREADS

IN LATHE IF NEEDED

SEAL / STUFFING BOX: YES-REPLACE PACKING
GLANDS AND CLEAN LANTERN RING FOR
E-LUBRICATION - REPLACE AUTO GREASERCORRELL-LUBE - PRE-PACK SEAL PRIOR TO SHIP AND

FINAL TRIM BALANCE.

HEAT SLINGER: YES-OK-RE-USE

MOTOR:CUSTOMER SUPPLY NEW IN BOX, RETURN OLD

PULLEY(S) / BUSHINGS: REPLACE ALL - WORN

GUARDS: OK-REUSE- CLEAN AND PAINT

CUSTOMER REFERENCE PICTURES:





CLEAN/CONDITION FOR RE-PAINT: HEAVY DEBRIS - HEAVY CLEAN PRIOR